

Product Features



Effective Working

- Able to operate with generators
- Designed for Heavy Industrial Use
- Adjusting the sensitivity of current with digital display
- Instant welding current measuring and monitoring
- Suitable to work under $\pm 10\%$ voltage fluctuations
- Maximum current level at 60% duty cycle

Extra Functions

MMA

- Arc Force / Hot start

LIFT TIG / HF TIG

- Pre-past gas time / Up slope / Down slope
- Starting current / Ending current
- 2T/4T triggering modes
- Welding capability without deformation on ultra thin surfaces with Pulse Function property

Protection Functions

- Thermal Protection
- Overcurrent Protection
- Overvoltage Protection

Design

- Plastic front and rear panels
- Durable metal body
- Wireless Remote Foot & Fingertip Control Units (Optional)
- Optional trolley and water cooling unit



Welding Process	Input Voltage (V)	Power Cons. (kVA)	Input Current (A)	No Load Voltage (V)	Welding Current Range (A)	Duty Cycle(40°)		Standards	Protection	Isolation Class	Dimensions (DxWxH) (mm)	Weight (kg)
						%100	%60					
TIG	3 Phase 50/60 Hz	13,0	25,5	68	5-400	320	400	EN ISO 60974-1 EN ISO 60974-10	IP23	H	530 x 240 x 445	20,5
MMA	380 $\pm 10\%$	15,5	31,5									

Standard & Optional Equipments

This order code covers the welding machine and all of the equipments (Gas Cooled)	This order code covers the welding machine and all of the equipments (Water Cooled)						
3021000062	3021000063	1021000040	6051900083 (Gas Cooled) 6051900076 (Water Cooled)	1051300003	2020900649	2020900181 (Optional)	60000000430 (Optional)

GEDİK Welding provides full support for after sales services. 1 year warranty.